

## Automatic metal-edge filter AF 75 S/AF 95 S

with radial scraper cleaning  
housing in welded design, optionally with cyclone effect  
Connection size DN 150, DN 200, DN 250 others upon request

### 1. Features

For the filtration and homogenization of low and high-viscosity fluids and pastes, Filtration Group automatic metal-edge filters offer an extensive range of applications.

The compact inline filter systems can be equipped with automatic cleaning. The system is cleaned by rotating the cartridge against a spring actuated scraper. The AF95 S version is with integrated preseparator.

#### Advantages:

- Low life cycle costs because of no filter material consumption
- Cleaning can be performed without an interruption in filtration
- Precision separation using the surface filter principle
- Sturdy filter cartridge made of triangular stainless steel wire on a robust inner core
- Efficient filter cleaning for process stability
- Solid construction and high-quality materials for a long service life
- Modular Filtration Group Vario system for optimal filter selection
- Material variants for a wide range of possible applications
- Service-friendly
- Worldwide distribution

#### Optional:

- Design acc. PED 2014 / 68 / EU AD 2000; ASME VIII div. U-Stamp; EN 13445; GOST
- Designed on customers demand e.g. heating jacket; special materials; housing adaption.



## 2. Functional principle

The Filtration Group metal-edge filter system is used for filtering and homogenizing an extensive range of liquids and pastes. The compact, inline filter system does not consume any filter material and therefore no disposal is required afterwards.

With the modular Filtration Group Vario system on the Filtration Group metal-edge filters it is possible to configure up to three filter cartridges above one another when high throughput rates are needed.

The filter can be cleaned either automatically or semi-automatically without interrupting operation. The concentrated solids are easily drained by opening the system for a short time.

The medium being cleaned is guided into the filter housing under pressure or in suction mode. It flows inward through the Filtration Group filter cartridges. The solids are separated on the surface of the triangular wires of the filter cartridge.

The filtered fluid exits the filter housing at the top opposite the inlet connection. In the AF 95 S version, the integrated preseparator relieves the filter cartridge of coarse and heavy particles by means of a tangential flow around the tube.

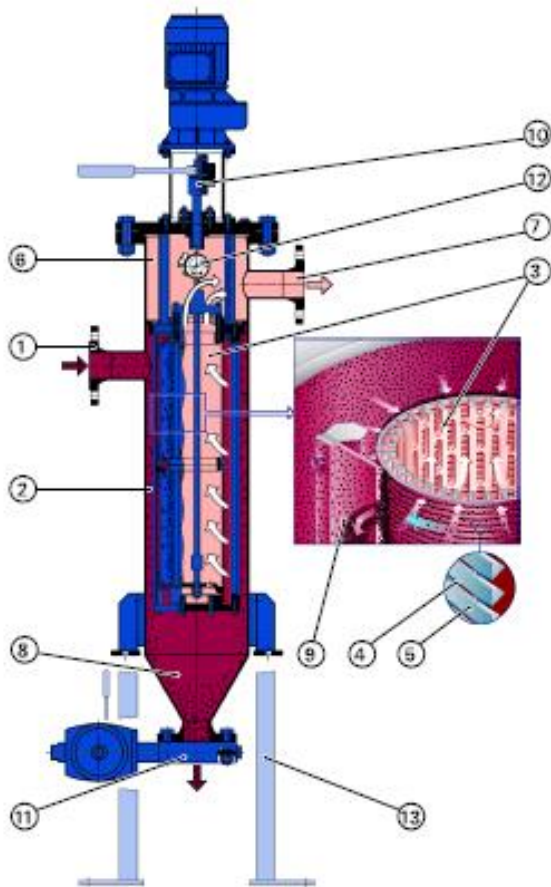
Cleaning of the filter is performed either when a preset differential pressure limit is reached or after a specified cycle time elapses. Here the Filtration Group filter cartridges are rotated against spring actuated scrapers.

The special gap geometry of the filter cartridge ensures efficient cleaning.

The particles or agglomerates are skimmed from the surface and settle in the collection cone. The patented bearing in the filter cartridges (AKF system) prevents high axial forces and simplifies the cleaning procedure.

The residue that settles in the collection cone can be emptied through the drain valve either when the machine is stopped or during filtration.

**On the Filtration Group metal-edge filter AF 75 S, coiled cartridges, welded cartridges, and perforated foils can be used.**



### Filtration Group coiled cartridge (standard):

- Optimal cleaning with sharp-edged triangular wire
- Large effective filter surface
- Precise, small gap widths
- High differential pressure stability and torsional strength
- Different material combinations possible



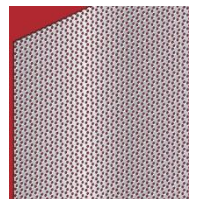
### Filtration Group welded cartridge:

- High wear resistance to abrasive media
- Sturdy trapezoidal profile for high-viscosity media
- Continuous welded design
- Stainless steel construction



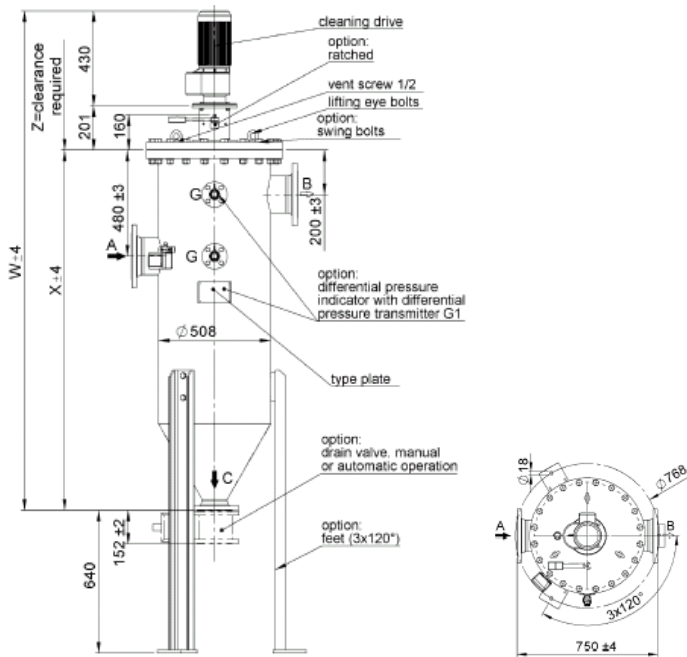
### Filtration Group perforated foil:

- Specified sharp-edged hole diameter
- Asymmetric hole pattern
- Continuous welded design
- Manufactured in stainless steel or nickel
- Suitable for filtering fibrous waste material



- 1 Inlet connection
- 2 Inlet plenum
- 3 Filtration Group filter cartridge
- 4 Triangular wire winding
- 5 Triangular wire
- 6 Plenum for filtered fluid
- 7 Outlet connection
- 8 Particle collection cone
- 9 Scraper
- 10 Cleaning drive with gear motor or hand ratchet
- 11 Drain valve (automatic or manual)
- 12 Differential pressure indicator/switch / manometer  
Differential pressure gage with transmitter
- 13 Feet

### 3. Technical data



type	W (mm)	X (mm)	Z (mm)	volume (l)	weight (kg)	cleaning drive
AF7592-...-	2083	1900	1490	319	440	ratchet
AF759-...-	2526	1900	1490	319	460	gear motor
AF7582-...-	1813	1630	1220	267	410	ratchet
AF758-...-	2256	1630	1220	267	430	gear motor
AF7572-...-	1543	1360	950	215	380	ratchet
AF757-...-	1986	1360	950	215	400	gear motor

#### Filter data

- Max. operating pressure: - 10 bar, optional 16 bar
- Max. operating temperature: - 100 °C, optional 200 °C
- Design according to: PED 2014 / 68 / EU
- Materials:
- Housing and cover: Cast steel, 1.4571
  - Internals: Cast steel, stainless steel, AL
  - Bearing bushes: PTFE based
  - Seals: FKM (Viton), PTFE
  - Coiled cartridge: 1.4581; 1.4571 ( $\Delta p$  max. 30 bar) or Al, 1.4571 ( $\Delta p$  max. 10 bar)
  - Welded cartridge: 1.4571 ( $\Delta p$  max. 10 bar)
  - Element perforated foil: 1.4571 or Al, 1.4571 or Al, Ni ( $\Delta p$  max: 10 bar)
- Cover fastening: - 8 x M20 hexagon screws

#### Connections and nominal diameters:

- A-inlet DN 150, DN 200, DN 250
  - B-outlet: DN 150, DN 200, DN 250
  - C-drain: DN 100
  - G-indicator: DN 25
- All threaded holes acc. to DIN 3852 form X  
flanges acc. to EN 1092-1/11B1/PN 16 (Standard, depending on operating pressure and temp.)

Drive shaft seal: Gland packing rings made of PTFE fibre with disc spring pretension

External finish: Synthetic resin primer, blue (RAL 5007)

#### Motor data

Spur gear motor  
Multirange winding

V	Hz	KW	rpm	A
$\Delta 230 \pm 10\%$	50	0.25	11.80	1.4
$\Delta 400 \pm 10\%$	50	0.25	11.80	0.8
$\Delta 266 \pm 10\%$	60	0.3	12.6	1.5
$\Delta 460 \pm 10\%$	60	0.3	12.6	0.75

Protection class: IP55, ISO-class F; output torque 190 Nm

#### Optional:

- Ex protection acc. to ATEX 2014/34/EU
- Electrical design in Ex II 2G T3
- Mechanical design in Ex II 2G c T3

#### Optional:


- heating jacket
- ASME
- EN 13445

**Other types available on request.**

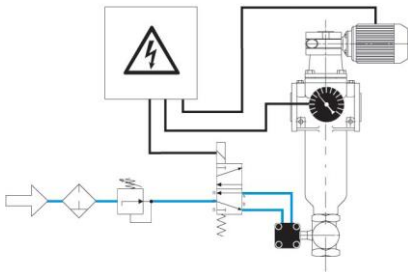
**Note: Technical data is subject to change without notice.**

## 4. Design and application

Cartridge type (s. sec. 6)	Total surface in cm <sup>2</sup>	Gap width/hole width in µm/ effective gap surface in cm <sup>2</sup>																
		30	40	50	60	80	100	130	160	200	250	300	360	500	1000	1500	2000	4000
AF 6016	862	48	63	77	91	117	142	176	206									
AF 6026	862			50	59	77	95	119	142	170	203	231	264	328	473	555	608	
AF 6036	862	48	63	77		117	141	175	206									
AF 6046	862			50	59	77	94	119	141	170	202	231	263	326	471	553	206	
AF 6066	836													184	302	385	446	634
AF 6076	836					63	77	97	117	141	169	195	224	282				
AF 6086	836			56	67	89	112											
AF 50116	836						188			155				188				
AF 50126	836							82		147				228				
AF 50136	836							82		147				228				
AF 6006	836													190	278	190	337	

 recommended design

### Cleaning and emptying



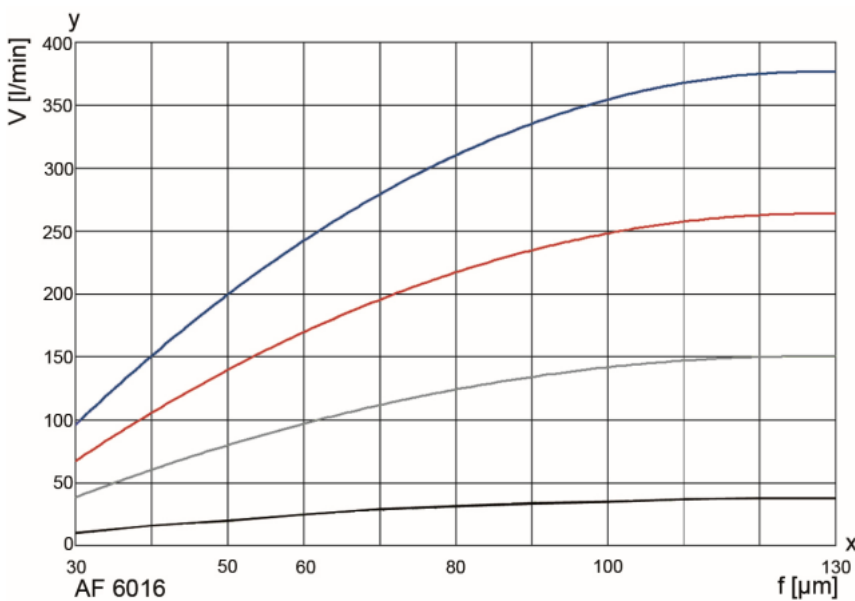
#### Fully automatic operation:

Filtration usually occurs under pressure. The filter is cleaned after a programmed time or a preset number of cycles or according to the differential pressure. We recommend cleaning the system at approximately 4 times the initial differential pressure. The cleaning motor runs for about 10 seconds (about three turns of the filter cartridge). This is sufficient for a thorough cleaning. In certain rare cases it may be necessary to run the motor continuously. The drive shaft is always turned clockwise. The filter is emptied by opening the drain valve. This can either take place synchronously with cleaning or be time or cycle controlled, depending on the residue concentration. The opening time of the drain valve can be set between 2 and 6 seconds. The filter can be emptied in suction mode using a buffer or by interrupting the filtration process.

Semi-automatic and manual operation are also possible.

See the Instruction Manual for further information.


## 5. Performance curves



The curves represent the volumetric flow through the entire filter system (filter housing including for example one cartridge) and refer to a differential pressure of 0.3 bar. Specific information about process data is essential for reliable operation of an automatic filter.

Important note on performance curve!  
It's an example of element AF 6016.  
The number of dements per filter results from type number key in point 6.

Viscosity in mm<sup>2</sup>/s

-  1 mm<sup>2</sup>/s
-  33 mm<sup>2</sup>/s
-  100 mm<sup>2</sup>/s
-  500 mm<sup>2</sup>/s

y = volumetric flow V [l/min]  
x = gap width f [µm]

## 6. Type number key

### Type number key with selection example for AF 7573-811-50200 S1

#### Size / number of filter cartridge columns / function

- AF 75** 6 filter cartridge column Ø 110 mm / metal-edge filter with radial cleaning  
**AF 95** 6 filter cartridge column Ø 110 mm / metal-edge filter with radial cleaning and preseparator through the cyclone effect

#### Number of filter cartridges

- 6** 1 filter cartridge per column  
**7** 2 filter cartridges per column  
**8** 3 filter cartridges per column  
**9** 4 filter cartridges per column

#### Cleaning drive

- 3** Gear motor 230/400 V, 50 Hz or 266/460 V, 60 Hz  
**4** Gear motor 230/400 V, 50 Hz or 266/460 V, 60 Hz Ex II 2G T3

#### Inlet and outlet connections

- 8** DN 150 EN 1092-1 / 11 B1 / PN 16  
**9** DN 200 EN 1092-1 / 11 B1 / PN 16  
**10** DN 250 EN 1092-1 / 11 B1 / PN 16

#### Permissible operating pressure in bar (housing/cover)

- 1** PN10  
**2** PN 16  
**3** PN 25  
**4** PN 40

#### Material Seal FKM, bearing PTFE

- 1** Standard: Housing in carbon steel, internals in carbon steel, EN-GJS-400-15, aluminium  
**2** Standard: Housing in stainless steel 1.4571, internals in stainless steel  
**3** Standard: Housing in carbon steel, internals in stainless steel

#### Differential pressure indicator and gauge

- 5** PiS 3175 digital  $\Delta p$  gauge, 2 setting points 0 – 16 bar adjustable and analogous 4 – 20 mA/0 – 10 V  
**9** PiS 3180 Ex II 2G Exd IIC T5, 4 – 20 mA signal, static max. 40 bar, stainless steel

#### Valves and control throttles

- 0** Without/special version

#### Drain valve

- 1** Ball valve, manual  
**2** Ball valve, electropneumatic 24 V  
**3** Ball valve, electropneumatic 230 V  
**4** Ball valve, electric 24 V  
**5** Ball valve, electric 230 V  
**6** Drain valve, electropneumatic 24 V, 10 bar  
**7** Drain valve, electropneumatic 230 V, 10 bar  
**8** Drain valve, electric 24 V, 10 bar  
**9** Drain valve, electric 230 V, 10 bar

#### Cleaning valve

- 0** Without

#### Optional features

- 0** Without / other version

AF 75 7 3 -8 1 1 -5 0 2 0 0 -XXXX(end no. for special)/S1\*

\*end number completion:  
 S1 welded, Version 1

End number	Special version
3001	Standard filter insert (complete), without housing and without drive
3002	Standard filter insert (complete), without housing, with drive
3400	With double jacket for heating / cooling PN 10 bar
3700	PTFE seals
Others	Upon request

Type number key with selection example for coiled and welded cartridges for AF 60 and perforated foil AF 50

Series							
AF 60	Coiled cartridge or welded cartridge with triangular wire winding						
AF 50	Perforated foil						
	<b>Material</b>	<b>Inner core</b>	<b>Filter medium</b>	<b>Clamp rings</b>	<b>Wire width in mm</b>		
	<b>Perforated plate</b>	-	1.4301	-	-		
	<b>0</b>						
	<b>Welded cartridge</b>						
	<b>1</b>	Al	1.4571	1.4571	0.5		
	<b>2</b>	Al	1.4571	1.4571	0.8		
	<b>3</b>	1.4581	1.4571	-	0.5		
	<b>4</b>	1.4581	1.4571	-	0.8		
	<b>Coiled cartridge</b>						
	<b>6</b>	-	1.4571	1.4571	1.8		
	<b>7</b>	-	1.4571	1.4571	1		
	<b>8</b>	-	1.4571	1.4571	0.75		
	<b>Perforated foil</b>						
	<b>11</b>	Al	Ni	1.4571	-		
	<b>12</b>	Al	1.4571	1.4571	-		
	<b>13</b>	1.4571	1.4571	1.4571	-		
	<b>Length</b>	Diameter x length in mm					
	<b>6</b>	110x265					
		<b>Gap width/rating in µm (see 4. Design and application)</b>					
		<b>003</b> 30 µm	<b>010</b> 100 µm	<b>036</b> 360 µm	<b>400</b> 4000 µm		
		<b>004</b> 40 µm	<b>013</b> 130 µm	<b>050</b> 500 µm			
		<b>005</b> 50 µm	<b>016</b> 160 µm	<b>100</b> 1000 µm			
		<b>006</b> 60 µm	<b>020</b> 200 µm	<b>150</b> 1500 µm			
		<b>008</b> 80 µm	<b>025</b> 250 µm	<b>200</b> 2000 µm			
		<b>Hole size/grade in µm (see 4. Design and application)</b>					
		<b>010</b> 100 µm					
		<b>020</b> 200 µm					
		<b>050</b> 500 µm					
		Other grades upon request					
AF 60	<b>1</b>	<b>6</b>	<b>- 010</b>				

## 7. Spare Parts

Metal-edge or coiled cartridge				
Item	Designation	Order number		
		FKM/C-Steel	PTFE/Stainless steel	
1	Bush kit		78318354	
2	Seal kit (complete)	79783499	79718206	
3	Scraper		71116805	
4	Spring set		70350654	
5	Filter cartridge		See name-plate	

Perforated foil cartridge		
Item	Designation	Order number
6	Scraper PU (complete)	70531132
7	Scraper PTFE (complete)	70379502
8	Scraper PU (wear part)	70378953
9	Scraper PTFE (wear part)	70370568

Please contact us for detailed technical information, any open questions about options, accessories and for general expert advice. Completion of the relevant questionnaire would facilitate in the coordination of all important parameters. Comprehensive documentation on our filter range, filter cartridges and accessories can be provided. For information on installation and operation, please see the Instruction Manual.

Filtration Group GmbH  
 Schleifbachweg 45  
 D-74613 Öhringen  
 Phone +49 7941 6466-0  
 Fax +49 7941 6466-429  
 sales@filtrationgroup.com  
 www.filtrationgroup.com  
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